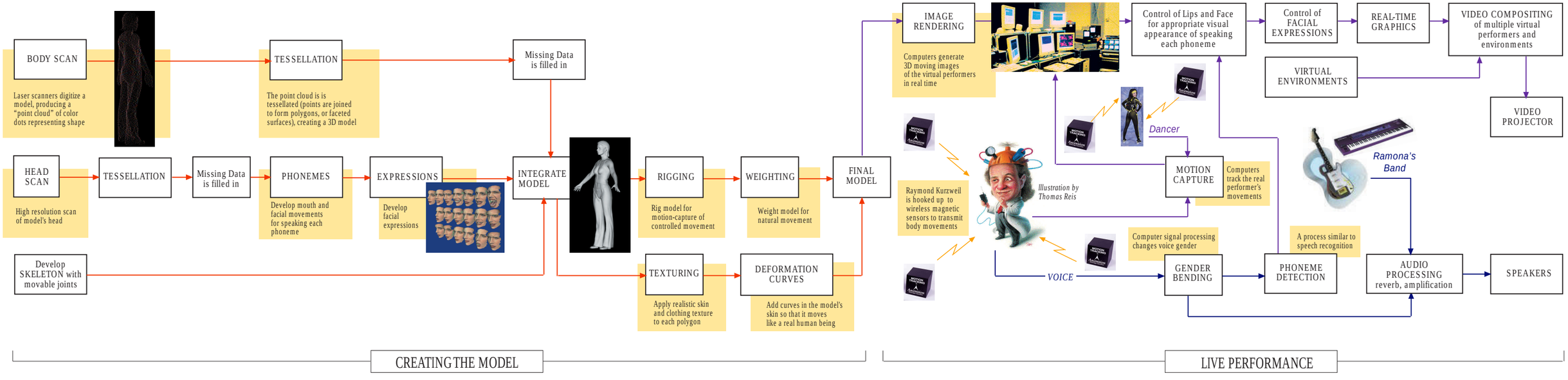The Making of Ramona